



**Firma/company:** Dr. Eberle **Datum/date:** Dec. '99  
**Artikel/item:** Upholstery leather **Rohware/raw material:** Buffalo  
**Zustand/condition:** raw hide **kg:**  
**Farbe/colour:** **mm:**  
**Arbeitsgang/process:** soaking - liming **% auf/on:** salt weight  
**Gezeichnet/marked:**

Arbeitsgang process	H <sub>2</sub> O %	°C	%	Produkt product	Zeit time	Flotte float	Bemerkung remark
pre soaking	200	28	0,10	<b>NEOPALIN T 106</b>	60	drain	° Be 5
main soaking	100	28	0,70 0,30 0,60 0,10	<b>PURGAZYM WS</b> <b>EBOROL K</b> soda ash <b>NEOPALIN T 106</b>	60 240	drain	pH 10,0-10,5 ° Be 5,5 pH 9,2 - 9,5
liming	70	28	0,50 1,1-1,5 0,10	lime <b>EBROLIN SH - T</b> <b>NEOPALIN T 106</b>	30-45		
			2,50 1,5-2,5	Na <sub>2</sub> S Na <sub>2</sub> S	30 60		
	60	28	3,50	lime	60		
automatic over night							
5 min. run							
60 min. stop							
next morning					10	drain	
after-liming	200	26	0,30 3,00	Na <sub>2</sub> S lime	15		

automatic for 48 h 5 min. run 60 min. stop

**Formulation soaking and liming in 24 hours.**

Please check the soaking after 240 min. normally it must be okay!