



Firma/company: TANNING TECH '99 **Datum/date:** Oct.1999
Artikel/item: Garment suede **Rohware/raw material:** indonesian goatskin
Zustand/condition: Wet-blue **kg:**
Farbe/colour: **mm:** 0,7 - 0,8
Arbeitsgang/process: Retanning, neutralization + fatliquoring **% auf/on:** shaved weight
Gezeichnet/marked: **No. 9+10** **Crusting**

Arbeitsgang process	H ₂ O %	°C	%	Produkt product	Zeit time	Flotte float	Bemerkung remark
wash	200	35	0,30	NEOPALIN T 106			
			0,20	formic acid	30	drain	pH= 3,5
retanning	100	40	1,00	LICROL SB 104			
			1,00	EBOTAN DA 50	20		
			2,00	EBOTAN KL			
			2,00	CHROMOSAL B	45		
			3,00	EBOTAN RANF	40		pH= 4,3
neutralization			1,00	EBOTAN NFL	20		
			1,50	sodium bicarbonate	40		pH= 6,8
			4,00	EBOTAN HG			
			2,00	EBOTAN DL	60	drain	
wash	200	40			10	drain	
fatliquoring	100	60	4,00	LICROL SG			
			3,00	LICROL LP	45		
			2,00	EBOTAN BL	20		
			1,00	formic acid	30	drain	pH= 3,9
wash	200	25			10	drain	

horse up over night, set out, toggle, condition, staking, milling + buffing (220)
 shave grain 0,6 mm, buffing (400) + (800) + dyeing



Firma/company: TANNING TECH '99 **Datum/date:** Oct. 1999
Artikel/item: Garment suede **Rohware/raw material:** indonesian goatskin
Zustand/condition: Crust **kg:**
Farbe/colour: Royal blue + yellow **mm:** 0,7 - 0,8
Arbeitsgang/process: Wetting back, dyeing + fatliquoring **% auf/on:** dry weight
Gezeichnet/marked: **No. 9+10** **Dyeing**

Arbeitsgang process	H ₂ O %	°C	%	Produkt product	Zeit time	Flotte float	Bemerkung remark
wetting back	800	60	0,50 1,00	NEOPALIN T 106 ammonia	60	drain	pH= 5,6
dyeing	500	60	2,00 1,00	ammonia EBROLIN 98	15		
			6,00	EBOCOR dyestuff	40		check penetration
fatliquoring			3,00 5,00	LICROL SG LICROL LP	45		
			2,00	formic acid	30	drain	pH= 3,9
top-dyeing	500	60	2,00	EBOCOR dyestuff	20		
			1,00	formic acid	30		pH= 3,5
			1,00	EBROFIX D	20	drain	
wash	800	25	1,00	EBENIN 3	20	drain	

horse up over night, set out, hang dry, condition, staking, milling