

Firma/company:		Date:	31.12.2002
Artikel/item:	Lamb touch garment nappa	Ref Nr.:	09.2003
Zustand/condition:	wet blue	Rohware/raw material:	US dairy cow
Farbe/colour:	black	kg:	
Arbeitsgang/process:	retanning, fatliquoring, dyeing	mm:	0.8 - 0.9mm
Requirements:		% auf/on:	shaved weight
		Technician:	JMB

Arbeitsgang process	H ₂ O %	°C	%	Produkt product	Zeit time	Kontrolle control	Preis/kg price/kg	Kosten cost	Bemerkung remark
Rewetting	200	35	0.2	Neopalin T 106					
			0.2	Formic acid	20'	pH			
				Drain, Wash					
Retanning	150	35	2	Licrol MO					
			1	Ebrolin W					
			1	Ebotan DA 50	20'				
			3	Ebotan KL	45'				
			1	Sodium formate	30'	pH 3.9			
				Drain					
Neutralization	150	35	2	Sodium formate					
			1	Ebotan NFL	20'	pH 4.6			
			1	Sodium bicarbonate	45'				
			1	Ebenin 3	60'	pH 5.5			BCG blue
				Drain, Wash					
Dyeing	50	40	1	Ammonia					
			1	Ebrolin 66	10'				
			2	Licrol MO					
			2	Licrol 0598	20'				
			3	Ebocor black 141	60'				penetration
Fatliquoring	+150	60	6	Licrol 0598					
			6	Licrol G 662					
			3	Licrol NW	60'				
			2	Ebotan AC	20'				
			2.5	Formic acid	20'	pH			
				Drain					
Top Dyeing+Fixation	200	50	1	Ebocor black 151	10'				
			1	Formic acid	20'				
			0.7	Ebrofix D	20'				
				Drain, Wash					
				Horse up, Set out					
				Hang dry, Mill					
				Toggle					