

Firma/company: Bangkok Fair 2003
Artikel/item: Shoe upper for trekking shoes
Zustand/condition: wet blue
Farbe/colour: black
Arbeitsgang/process:
Requirements: waterproof

Date: 20.12.2002
Ref Nr.: TH/RT/02/BKKF2
Rohware/raw material: German cow
kg: 10,9
mm: 2.0 - 2.2
% auf/on: shaved weight
Technician: JMB

Arbeitsgang process	H ₂ O %	°C	%	Produkt product	Zeit time	Kontrolle control	Preis/kg price/kg	Kosten cost	Bemerkung remark
rewetting	200	40	0.2	Formic Acid Drain	15'	pH 3.6			
retanning	200 200	40 40	1.5 1.5 1.5	Chromosal B Ebotan KL Ebotan RANF	60' 30'				
neutralization			3 3 1 1 0.5 1.5	Ebotan MSC Sodium acetate Ebotan NFL Sodium sulfite Sodium bicarbonate Ebenin 1 Drain	30' 20' 45' 45'	pH 4.6 pH 5.0			BCG blue
wash	300	30		Drain	10'				
dyeing	50	30	1 4 1 6 2 2	Ebrolin W Ebocor black 141 Sodium acetate Chestnut Tara Ebotan AC	15' 60' 30'	penetration ok			
fatliquoring	+150	60	3.5 0.5 1.5 1.5	Ebenin 1 Ebenin 3 Formic acid Formic acid Drain	20' 45' 15' 15'	pH 3.5			
wash	300	40		Drain	10'				
topdyeing + waterproofing	200	50	1 3.5 0.5 1.5 1	Ebocor black 151 liq. Ebenin 1 Ebenin 3 Formic acid Chrome 50% basicity Drain	10' 40' 15' 30'	pH 3.8			
fixation	200	30	2	Chrome 50% basicity Drain	60'				
wash				2 times	10'				
Horse up O/N, strong setting out Vacuum 80°C 2 min Hang dry, condition Vibration staking Toggling									