

Firma/company:		Date:	31.12.2002
Artikel/item:	Car seat leather	Ref Nr.:	08.2003
Zustand/condition:	wet blue	Rohware/raw material:	German steers
Farbe/colour:	grey	kg:	
Arbeitsgang/process:	retanning, fatliquoring, dyeing	mm:	1.2 - 1.4mm
Requirements:	good fogging test	% auf/on:	shaved weight
		Technician:	JMB

Arbeitsgang process	H ₂ O %	°C	%	Produkt product	Zeit time	Kontrolle control	Preis/kg price/kg	Kosten cost	Bemerkung remark
Rewetting	200	35	0.2	Neopalin T 106					
			0.2	Formic acid	20'	pH			
				Drain, Wash					
Rechroming	150	35		1 Ebrolin W					
				1 Licrol SB 124	20'				
				4 Chromosal B	45'				
				1 Sodium formate	30'	pH 3.8			
				Drain, Wash					
Retanning	150	35		2 Sodium formate		pH 4.1			
				2 Ebotan HG	20'				
				1 NaHCO ₃	45'	pH 5.0			BCG
				2 Ebotan DL					
				2 Mimosa	40'				
				Drain, Wash					
Dyeing	50	35		2 Ebotan DA 50					
				1 Licrol SB 124	20'				
				6 Ebocor grey 137	90'				penetration
Fatliquoring	+150	60		6 Licrol 0598					
				1 Licrol SB 124					
				2 Licrol NW	60'				
				2 Formic acid	20'				
				Drain, Wash					
				Horse up O/N, Set out					
				Vacuum 60°C, 1.5mn					
				Condition, Molissa					
				Mill 4 h, Toggle					