

Date: 31.12.2002
Firma/company:
Artikel/item: Box Calf (Imitation) **Rohware/raw material:** US steers
Zustand/condition: wet blue **Ref Nr.:** 07.2003
Farbe/colour: black **kg:**
Arbeitsgang/process: retanning, fatliquoring, dyeing **mm:** 1.6 - 1.8mm
Requirements: **% auf/on:** shaved weight
Technician: JMB

Arbeitsgang process	H ₂ O %	°C	%	Produkt product	Zeit time	Kontrolle control	Preis/kg price/kg	Kosten cost	Bemerkung remark
Rewetting	300	30	0.2	Neopalin AS					
			0.2	Formic acid	20'	pH 3.8			
				Drain					
Retanning	150	30	0.5	Ebotan DA 50	20'				
			2	Ebotan ND					
			1.5	Sodium formate	40'	pH 4.2			BCG green
				Drain, Wash					
Dyeing	100	40	3	Ebocor black 141					
			3	Tara					
			2	Ebotan PNR					
			2	Ebotan MS	60'				penetration 2/3
			3	Ebotan AR	20'				penetration ok
Fatliquoring	+100	60	2	Licrol DM 10					
			1	Licrol L					
			0.5	Licrol SE	40'				
			1.5	Formic acid	2 x 15'	pH 3.8			
				Drain					
Top Dyeing+Fixation	200	50	1	Ebocor black 151	10'				
			1	Formic acid	20'				
				Drain, Wash					
				Horse up, Set out					
				Vacuum 70°C, 2mn					
				Hang dry, Condition					
				Vibration staking					
				Toggling					